



ISO K
ISO N

923-2023
100TH
ANNIVERSARY
ACTION

Material Specific taps for the best performances on ISO K and ISO N

**Choose Yamawa and get
a free portable Bluetooth speaker
for every €300 order (*)**

Valid from 01/11 to 31/12/2023

(*) Net price reported in the leaflet



100th
Continuing to build the future with you

**Think threads with
YAMAWA**



BLIND HOLE

				GGST		GGST CH		GGST CH E(1.5P)		AL+SP/AL-SP		CT-LA	
				HSS-E COATING		HSS-E COATING		HSS-E COATING		HSS-E NI		HF CARBIDE	
													
TCTR (tolerance)				ISO2X(6HX)		ISO2X(6HX)		ISO2X(6HX)		ISO2X(6HX)		ISO2X(6HX)	
THCHT (chamfer)				2.5P		3P		1.5P		2.5P		3P	
Size (TD)	Pitch(TP)	Drill Ø(mm)	Hole Ø (mm)	edp	€	edp	€	edp	€	edp	€	edp	€
M3 DIN 371	0.5	2.50	2.56							SE3.0GALEN	9,33	TD3.0GBLWB3	59,92
M4 DIN 371	0.7	3.30	3.38	3104101042	12,03					SE4.0IALEN	9,33	TD4.0IBLWB3	63,31
M5 DIN 371	0.8	4.20	4.28	3104101049	12,38					SE5.0KALEN	9,62	TD5.0KBLWB3	66,31
M6 DIN 371	1	5.00	5.09	3104101055	12,38	3205101055	17,70	3206101055	17,70	SE6.0MALEN	9,62	TD6.0MBLWB3	71,60
M8 DIN 371	1.25	6.80	6.85	3104101064	15,15	3205101064	21,40	3206101064	21,40	SD8.0NALEN	11,54	TD8.0KBLWB3	93,08
M10 DIN 371	1.5	8.50	8.60	3104101078	17,49	3205101078	24,94	3206101078	24,94	SD010OALEN	13,81	TD010OBLWB3	115,68
M12 DIN 376	1.75	10.30	10.36	3104101088	23,37	3205101088	31,70	3206101088	32,94	SG012PALEN	19,70	TG012PBLWB3	149,22
Vc (m/min)													
ISO K				5 ÷ 20	★	10 ÷ 30	★	10 ÷ 30	★				
ISO N (Alu)										10 ÷ 25	★	10 ÷ 20	★
ISO N (alloys)				10 ÷ 20	★	10 ÷ 30	★	10 ÷ 30	★	10 ÷ 25	★	10 ÷ 20	★

★ 1st choice ☆ suitable

THROUGH HOLE

				GGST		LA-HT		CT-LA	
				HSS-E COATING		HSS-E NI		HF CARBIDE	
									
TCTR (tolerance)				ISO2X(6HX)		ISO2X(6HX)		ISO2X(6HX)	
THCHT (chamfer)				2.5P		5P		3P	
Size (TD)	Pitch(TP)	Drill Ø(mm)	Hole Ø (mm)	edp	€	edp	€	edp	€
M3 DIN 371	0.5	2.50	2.56			TD3.0GBLEN5	9,12	TD3.0GBLWB3	59,92
M4 DIN 371	0.7	3.30	3.38	3104101042	12,03	TD4.0IBLEN5	9,12	TD4.0IBLWB3	63,31
M5 DIN 371	0.8	4.20	4.28	3104101049	12,38	TD5.0KBLLEN5	9,40	TD5.0KBLWB3	66,31
M6 DIN 371	1	5.00	5.09	3104101055	12,38	TD6.0MBLEN5	9,40	TD6.0MBLWB3	71,60
M8 DIN 371	1.25	6.80	6.85	3104101064	15,15	TD8.0NBLEN5	11,82	TD8.0KBLWB3	93,08
M10 DIN 371	1.5	8.50	8.60	3104101078	17,49	TD010OBLLEN5	14,26	TD010OBLWB3	115,68
M12 DIN 376	1.75	10.30	10.36	3104101088	23,37	TG012PBLLEN5	18,88	TG012PBLWB3	149,22
				Vc (m/min)					
ISO K				5 ÷ 20	★				
ISO N (Alu)						5 ÷ 15	★	10 ÷ 20	★
ISO N (alloys)				10 ÷ 20	★	5 ÷ 10	★	10 ÷ 20	★

★ 1st choice ☆ suitable



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