



Z-PRO VU SERIES

Ultimate Machining Taps

923-2023
100TH
ANNIVERSARY
ACTION

Z-PRO VU series. The evolution of high performance tapping.

**Choose Yamawa
and get a bodywarmer for free
for every € 300 order (*)**

Valid from 01/09 to 31/10/2023

(*) Net price reported in the leaflet



100th
Continuing to build the future with you

**Think threads with
YAMAWA**



BLIND HOLE

VUSP SERIES

				VUSP		VUSP		VUSP		VUSP		VUSP E(1.5P)		VUSP CH	
				HSS-P COATING		HSS-P COATING		HSS-P COATING		HSS-P COATING		HSS-P COATING		HSS-P COATING	
															
				ISO2(6HX)		ISO3X(6GX)		7GX		ISO2X(6HX)+100		ISO2(6HX)		ISO2(6HX)	
				2.5P		2.5P		2.5P		2.5P		1.5P		2.5P	
Size (TD)	Pitch (TP)	Drill Ø (mm)	Hole Ø (mm)	edp	€	edp	€	edp	€	edp	€	edp	€	edp	€
M3 DIN 371	0.5	2.50	2.56	3101101035	16,93	3101201035	18,63	3101301035	20,32	3101501035	20,42	3103101035	16,93		
M4 DIN 371	0.7	3.30	3.38	3101101042	17,65	3101201042	19,42	3101301042	21,19	3101501042	21,30	3103101042	17,65		
M5 DIN 371	0.8	4.20	4.28	3101101049	17,77	3101201049	19,55	3101301049	21,34	3101501049	21,42	3103101049	17,77		
M6 DIN 371	1	5.00	5.09	3101101055	17,77	3101201055	19,55	3101301055	21,34	3101501055	21,42	3103101055	17,77	3201101055	27,02
M8 DIN 371	1.25	6.80	6.85	3101101064	18,18	3101201064	20,00	3101301064	21,81	3101501064	21,91	3103101064	18,18	3201101064	29,64
M10 DIN 371	1.5	8.50	8.60	3101101078	23,80	3101201078	26,18	3101301078	28,55	3101501078	28,70	3103101078	23,80	3201101078	36,18
M12 DIN 376	1.75	10.30	10.36	3101101088	31,02	3101201088	34,12	3101301088	37,22	3101501088	37,39	3103101088	31,02	3201101088	49,64
Vc (m/min)															
ISO P				10 ÷ 25	★	10 ÷ 25	★	10 ÷ 25	★	10 ÷ 25	★	10 ÷ 25	★	10 ÷ 25	★
ISO M				5 ÷ 15	★	5 ÷ 15	★	5 ÷ 15	★	5 ÷ 15	★	5 ÷ 15	★	5 ÷ 15	★
ISO K				10 ÷ 20	☆	10 ÷ 20	☆	10 ÷ 20	☆	10 ÷ 20	☆	10 ÷ 20	☆	10 ÷ 20	☆
ISO N				10 ÷ 30	★	10 ÷ 30	★	10 ÷ 30	★	10 ÷ 30	★	10 ÷ 30	★	10 ÷ 30	★

★ 1st choice ☆ suitable

				VUPO		VUPO		VUPO		VUPO	
				HSS-P COATING		HSS-P COATING		HSS-P COATING		HSS-P COATING	
											
				ISO2X(6HX)		ISO3X(6GX)		7GX		ISO2X(6HX)+100	
				5P		5P		5P		5P	
Size (TD)	Pitch (TP)	Drill Ø (mm)	Hole Ø (mm)	edp	€	edp	€	edp	€	edp	€
M3 DIN 371	0.5	2.50	2.56	3102101035	16,41	3102201035	18,06	3102301035	19,70	3102501035	20,42
M4 DIN 371	0.7	3.30	3.38	3102101042	17,11	3102201042	18,82	3102301042	20,54	3102501042	21,30
M5 DIN 371	0.8	4.20	4.28	3102101049	17,23	3102201049	18,95	3102301049	20,68	3102501049	21,42
M6 DIN 371	1	5.00	5.09	3102101055	17,23	3102201055	18,95	3102301055	20,68	3102501055	21,42
M8 DIN 371	1.25	6.80	6.85	3102101064	17,79	3102201064	19,57	3102301064	21,35	3102501064	21,91
M10 DIN 371	1.5	8.50	8.60	3102101078	23,29	3102201078	25,62	3102301078	27,94	3102501078	28,70
M12 DIN 376	1.75	10.30	10.36	3102101088	30,35	3102201088	33,39	3102301088	36,42	3102501088	37,39
				Vc (m/min)							
				ISO P	10 ÷ 30 ★	10 ÷ 30 ★	10 ÷ 30 ★	10 ÷ 30 ★	10 ÷ 30 ★	10 ÷ 30 ★	10 ÷ 30 ★
				ISO M	5 ÷ 15 ★	5 ÷ 15 ★	5 ÷ 15 ★	5 ÷ 15 ★	5 ÷ 15 ★	5 ÷ 15 ★	5 ÷ 15 ★
				ISO K	10 ÷ 20 ☆	10 ÷ 20 ☆	10 ÷ 20 ☆	10 ÷ 20 ☆	10 ÷ 20 ☆	10 ÷ 20 ☆	10 ÷ 20 ☆
				ISO N	10 ÷ 40 ★	10 ÷ 40 ★	10 ÷ 40 ★	10 ÷ 40 ★	10 ÷ 40 ★	10 ÷ 40 ★	10 ÷ 40 ★

★ 1st choice ☆ suitable



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